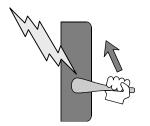
## Hazardous Energy Control (Lockout / Tagout)

The unexpected start-up of equipment causes many serious injuries and deaths.

There are many sources of energy.



**Electricity** 



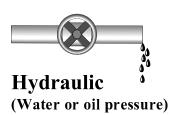
Gravity



Mechanical



**Flammables** 



Chemical

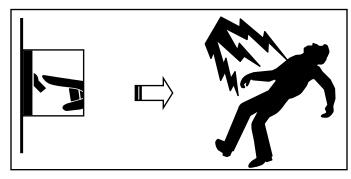


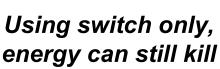
**Pneumatic** (Air or gas pressure)

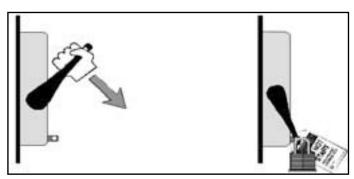


Thermal (Steam or heat)

Before working on equipment, isolate ALL energy sources. The goal is Zero Energy State!







Always isolate energy sources